




# KAIZEN MP REDUCTION – A189

<b>ADVIK</b>	TPM Circle No.:	Activity	KK	JH	QM	PM	SHE	OT	DM	E&T	<b>KAIZEN IDEA SHEET</b>						
Plant-1, Chakan.	TPM Circle Name:	Loss no.	✓								<b>Kaizen No.:</b>						
	Dept.: Machine Shop.	Step															
Cell No.: A189	Cell Name: A189 Drum Change	Result Area	P	Q-Def. A / B / C			C	D	S	M	Operation : Machining						
<b>Kaizen Theme:</b> To Save Manpower.		<b>Idea :</b> 1 man 2 machine.															
		<b>Counter Measure:</b> Rivet Pressing Machine Shifted near CNC (O.D. Machining)															
<b>Problem / Present Status:</b> 1. Separate Operator For A189 O.D Machining & Riveting pressing Operation.		<b>Before :</b> Separate Operator for O.D Machining & Riveting.				<b>Bench Mark</b>		2 No's									
						<b>Target</b>		1 No's									
						<b>Kaizen Start</b>		24.09.2014									
				<b>Kaizen Finish</b>		25.09.2014											
		<b>Team Members With Sign :</b> Someshwar Salunke. Bharat Pable.															
		<b>Benefits:</b>															
		P															
		Q															
		C		1 Operator Saved													
		D															
		S		_____													
		M		_____													
		<b>Kaizen Sustenance :</b>															
		<b>What to do :</b> 1. Riveting & O.D Turning Running with 1 Operator.															
		<b>How to do :</b> Daily Monitoring by supervisor.															
<b>Why Why Analysis :</b> Why1: Separate Operator For A189 O.D Machining & Riveting Operation. Why2: O.D Machining & Riveting operation at different Stage.		<b>After :</b> 1operator for O.D Turning & Riveting															
																	
<b>Root Cause :</b> O.D Machining & Riveting operation at different Stage.		<b>Result :</b> 1 operator Saved per day.															
		 <table border="1" style="margin: 10px auto; border-collapse: collapse;"> <caption>Manpower required</caption> <thead> <tr> <th>Stage</th> <th>Manpower required</th> </tr> </thead> <tbody> <tr> <td>Before</td> <td>2</td> </tr> <tr> <td>After</td> <td>1</td> </tr> </tbody> </table>										Stage	Manpower required	Before	2	After	1
Stage	Manpower required																
Before	2																
After	1																
Registration no.& dt : 20.09.2014		<b>Scope &amp; Plan for Horizontal Deployment</b>															
Submitted by : Umesh Pimple		Sr. no.	Model	Target Date	Responsibility	Status											
Manager's Sign : Surendra Kulkarni		—	—	—	—	—											